

PRIMED BUMPER PREPARATION PRECAUTIONS

This applies to all of our waterborne and solvent base primed plastic bumpers, bumper end caps, top pads and lower valances.

- 1. Abrade(sand) the primed surface lightly with 1000-1200 grit sandpaper or an equivalent scuff pad making sure not to sand through at the edges.**
- 2. Clean the primed surface with soap, water, lint-free cloth and allow to air dry.**
- 3. (Optional)If using primer sealer, make sure to apply in light even coats and allow flash time between coats.**
- 4. Apply color coat as recommended by your painting system provider. Make sure to give enough flash time between coats.**

Note: Do NOT use any type of adhesion promotor or solvent cleaners on the primed surface. The solvent contents may contribute to a reaction to the primer and cause adhesion problems.